

## **QM-Formblatt**

Anforderung zur Musterbearbeitung Strahlen\_Englisch

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## **Request for Shot Blasting Trials**

Walther Trowal GmbH & Co. KG Versuchsabteilung Rheinische Str. 35-37 D-42781 Haan  Phone: ++49 (0)2129/571-0 Fax: ++49 (0)2129/571-225 http://www.walther-trowal.de E-mail: info@walther-trowal.de			Company: Address: Contact person: Postcode, Location: Department: Phone: Fax: Date: filled in by:	
Details for free-of-charge trials Please provide an appropriate quantity of samples for test processing. If necessary, we also kindly ask you to provide a drawing of the parts. To submit the requested processing result, we kindly ask you to fill in this sheet thoroughly and send it together with your work pieces.			Our requirements are Sand removal Descaling Shot peening Rust removal Planned blast media:	especially focused on:  Post blasting Deburring Other:
Many thanks in advance for your co-operation.  General Data:  New application Work piece:			Aluminium Stainless steel Cast steel Other:	Desired blast effect Sa acc. to DIN: Almen value: Roughness:
Supplementary trial Last trial No.:	Material: Dimensions: Weight:	mm kg	! Please attach	a pilot sample !
Production method:  Cast part Die cast part Forged part / other:			Quantities to be process Quantities per  day / month: Bulk volume per day / month: Shift operation:	sed:  parts  Itr. 1
Current blast method:			Remarks:	